

## Valve terminals including valves



### Series RE-04

Multi-pin connection,  
4 – 16 valve stations,  
360 NI/min (0.366 Cv)

Technical data	6.030
Dimensions	6.031
Valves and accessories	6.032



### Series RE-44

Multi-pin connection,  
4 – 16 valve stations,  
360 NI/min (0.366 Cv)

Technical data	6.040
Dimensions	6.041
Valves and accessories	6.042



### Series RE-10

Multi-pin, AS-Interface  
or fieldbus connection,  
4 – 12 valve stations,  
300 NI/min (0.305 Cv)

Technical data	6.050
Dimensions	6.051
Valves and accessories	6.052



### Series RE-19

Multi-pin, AS-Interface,  
or fieldbus connection,  
4 – 24 valve stations,  
950 and 2100 NI/min  
(0.965 and 2.134 Cv)

Technical data	6.060
Dimensions	6.061
Valves and accessories	6.064

### Series RE-46

Multi-pin, AS-Interface,  
or fieldbus connection,  
4 – 24 valve stations,  
950 NI/min (0.965 Cv)

Technical data	6.080
Dimensions	6.081
Valves and accessories	6.083



**Valve terminal RE-04 with Multi-pin connection**  
**4 – 16 valve stations**  
**360 NI/min (0.366 Cv)**

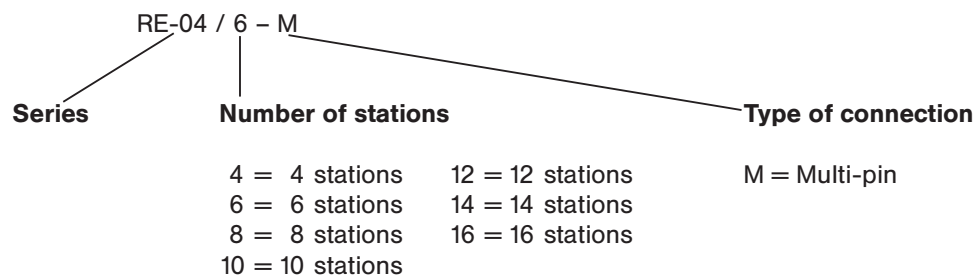


Technical data for series

# RE-04



## Order code



## Design and function

Manifold system with integrated electrical connection including LED, manual override and built-in circuit protection.

Double solenoid valves and 5/3-way valves require 2 stations on the manifold.

The above order code covers only the manifold. The valves and the multi-pin plug with cable must be ordered separately.

The valve terminal is delivered pre-assembled and function-tested. If not specified with the order, valve configuration is as follows:

Valves are mounted according to their order number, starting with high numbers on the side of the multi-pin, ending with low numbers on the opposite side, followed by blind plates (if ordered).

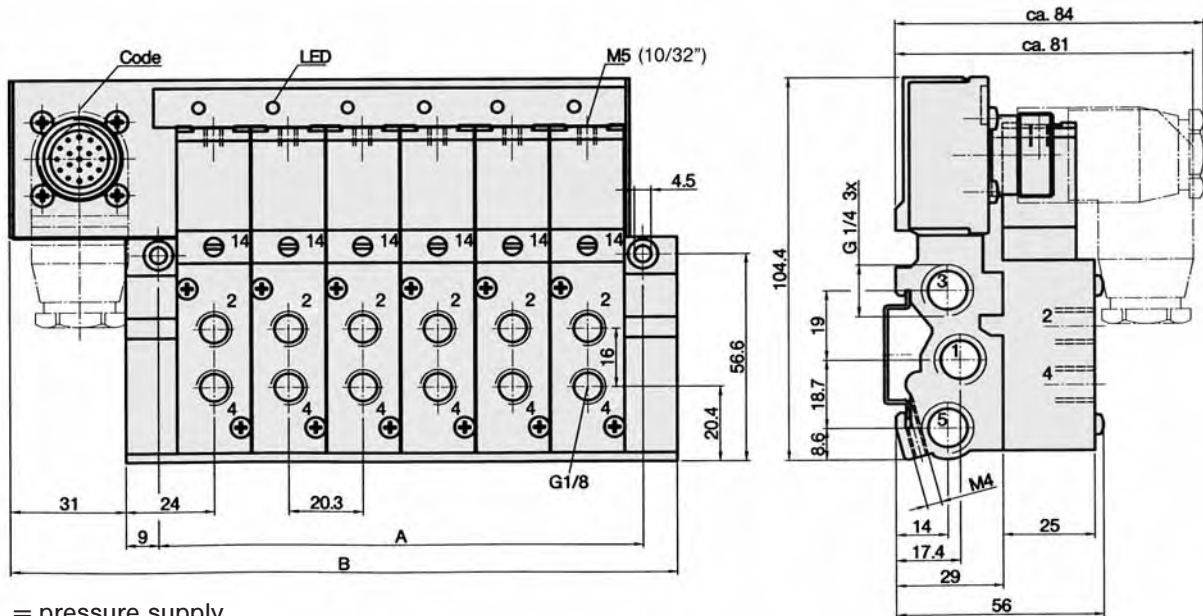
Technical data	Multi-pin
<b>Working pressure range</b>	3 ... 8 bar (44 ... 116 psi)
<b>Temperature range</b>	- 10 °C ... + 70 °C (+ 14 °F ... + 158 °F)
<b>Degree of protection</b>	IP 65 according to EN 60529 (with suitable connectors)
<b>Power consumption</b>	2 W per solenoid
<b>Output signal</b>	Polarized circuit protection, built-in surge protection
<b>Voltage</b>	24V DC - 10 % ... + 15 %
<b>Status display:</b> LED yellow	Valve solenoid energized
LED green	-
<b>Connector (others on request)</b>	19-pin multi-plug
<b>Addressable sockets</b>	-
<b>Power consumption</b>	-

**Valve terminal RE-04 with Multi-pin connection**  
**4 – 16 valve stations**  
**360 NI/min (0.366 Cv)**



Dimensions for series

# RE-04

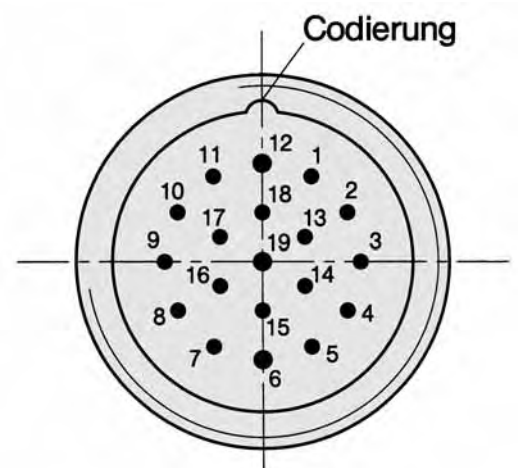


- 1 = pressure supply  
 2, 4 = outlets  
 3, 5 = exhausts

Order number	A	B	Weight (without valves)
RE-04/4-M	90.9	140	0.51 kg (1.13 lbs.)
RE-04/6-M	131.5	180.6	0.72 kg (1.59 lbs.)
RE-04/8-M	172.1	221.2	0.93 kg (2.05 lbs.)
RE-04/10-M	212.7	261.8	1.14 kg (2.51 lbs.)
RE-04/12-M	253.3	302.4	1.35 kg (2.98 lbs.)
RE-04/14-M	293.9	343	1.56 kg (3.44 lbs.)
RE-04/16-M	334.5	383.6	1.77 kg (3.90 lbs.)

## Pin assignment

Pin	Valve solenoid	28-ST-RE-...-8 Cable-Code	28-ST-RE-...-16 Cable-Code
1	1	black 1	black 1
2	2	black 2	black 2
3	3	black 3	black 3
4	4	black 4	black 4
5	5	black 5	black 5
6	GND	black 9	black 9
7	6	black 6	black 6
8	7	black 7	black 7
9	8	black 8	black 8
10	9	–	black 17
11	10	–	black 10
12	PE	green / yellow	green / yellow
13	11	–	black 11
14	12	–	black 12
15	13	–	black 13
16	14	–	black 14
17	15	–	black 15
18	16	–	black 16
19	GND	–	black 18



View on valve terminal

**Valves and accessories for series**

# **RE-04**

## **Valves**



5/2-way, single solenoid  
**MF-04-510-HN-412**



5/2-way, double solenoid  
**MF-24-520-HN-412**



5/3-way, center position closed  
**MF-24-530-HN-412**



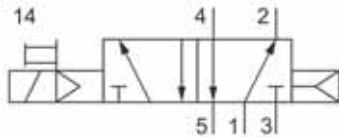
5/3-way, center position exhausted  
**MF-24-533-HN-412**

## **Other single elements**

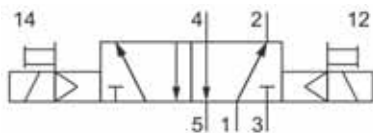
<b>RE-04-V-EP</b>	Blind plate
<b>RE-04-DT</b>	Dividing plate for 2 different pressures
<b>28-ST-RE-100</b>	19-pin multi-plug, straight, no cable
<b>28-ST-RE-103-8</b>	19-pin multi-plug, straight, with 3 m cable maximum 8 stations
<b>28-ST-RE-103-16</b>	19-pin multi-plug, straight, with 3 m cable maximum 16 stations
<b>28-ST-RE-105-8</b>	19-pin multi-plug, straight, with 5 m cable maximum 8 stations
<b>28-ST-RE-105-16</b>	19-pin multi-plug, straight, with 5 m cable maximum 16 stations
<b>28-ST-RE-107-8</b>	19-pin multi-plug, straight, with 7 m cable maximum 8 stations
<b>28-ST-RE-107-16</b>	19-pin multi-plug, straight, with 7 m cable maximum 16 stations
<b>28-ST-RE-110</b>	19-pin multi-plug, elbow, no cable
<b>28-ST-RE-113-8</b>	19-pin multi-plug, elbow, with 3 m cable maximum 8 stations
<b>28-ST-RE-113-16</b>	19-pin multi-plug, elbow, with 3 m cable maximum 16 stations
<b>28-ST-RE-115-8</b>	19-pin multi-plug, elbow, with 5 m cable maximum 8 stations
<b>28-ST-RE-115-16</b>	19-pin multi-plug, elbow, with 5 m cable maximum 16 stations
<b>28-ST-RE-117-8</b>	19-pin multi-plug, elbow, with 7 m cable maximum 8 stations
<b>28-ST-RE-117-16</b>	19-pin multi-plug, elbow, with 7 m cable maximum 16 stations
<b>54-RE-04-M</b>	Operating manual RE-04, Multi-pin

Technical data for valves

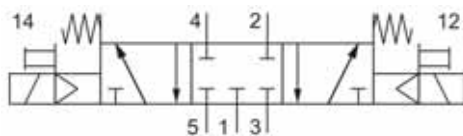
# MF-04, MF-24



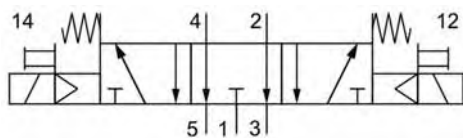
MF-04-510-HN-412



MF-24-520-HN-412



MF-24-530-HN-412



MF-24-533-HN-412



## Design and function

Spool valve actuated by an electrical signal.  
Mounting screws and seals are included.

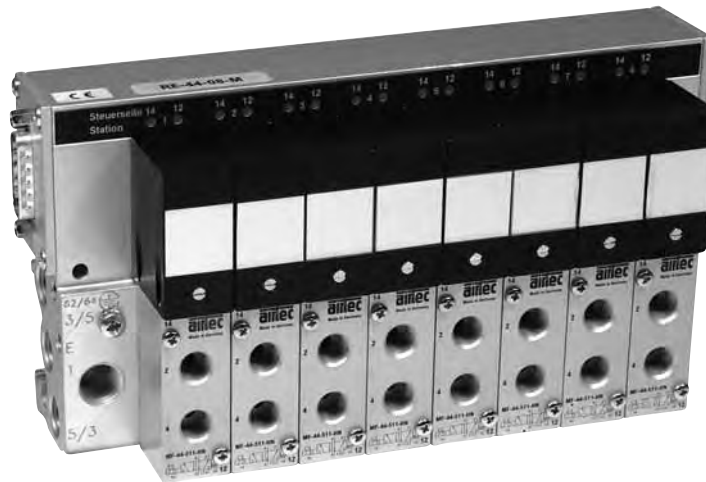
Order number	MF-04-510-HN-412	MF-24-520-HN-412	MF-24-530-HN-412	MF-24-533-HN-412
Function	5/2-way single solenoid	5/2-way double solenoid	5/3-way center position closed	5/3-way center position exhausted
Connection	G 1/8 at 2 and 4, sub-base mounted at 1, 3, 5			
Nominal size	4 mm			
Nominal flow	360 NI/min (0.366 Cv)			
Working pressure range	2.5 ... 8 bar (36 ... 116 psi)		3 ... 8 bar (44 ... 116 psi)	
Response time at 6 bar	on 13 ms off 16 ms	11 ms	on 15 ms off 22 ms	
Temperature range	– 10 °C ... + 70 °C (+ 14 °F ... + 158 °F)			
Materials	Body: Al (anodized), plastic, Seals: NBR and POM; Inner parts: Al, stainless steel, brass			
Operating voltage	24 V DC			
Power consumption	2 W			
Degree of protection	IP 65 according to EN 60529, when assembled on RE-04			
Weight	0.11 kg (0.25 lb.)	0.23 kg (0.51 lb.)	0.232 kg (0.511 lb.)	

**Valve terminals RE-44 with Multi-pin connection**  
**4 – 16 valve stations**  
**360 NI/min (0.366 Cv)**



Technical data for series

# RE-44



## Order code

RE-44 / 06 - M			
Series	Number of stations		Type of connection
	4 = 4 stations	12 = 12 stations	M = Multi-pin
	6 = 6 stations	14 = 14 stations	
	8 = 8 stations	16 = 16 stations	
	10 = 10 stations		

## Design and function

Manifold system with integrated electrical connection including LED, manual override and built-in circuit protection.

The above order code covers only the manifold. The valves and the multi-pin plug with cable must be ordered separately.

The valve terminal is delivered pre-assembled and function tested. If not specified with the order, valve configuration is as follows:

Valves are mounted according to their order number, starting with high numbers (MF-44-533-HN-...) on the side of the multi-pin, ending with low numbers (MF-44-510-HN-...) on the opposite side, followed by blind plates (RE-44-VP, if ordered).

Technical data	Multi-pin
Pressure supply 1	G 1/4 left, right and top
Exhaust 3 + 5	G 1/4 left and right
Exhaust 82/84	M7 left and right
External pilot supply	M7 left and right
Outlets 2 + 4	G 1/8 (Valves)
Number of stations	4, 6, 8, 10, 12, 14 and 16
Materials	Body: Al; mounting parts: steel zinc plated; Seals: NBR; Inner parts: plastic, copper, brass
Degree of protection	IP 65 according to EN 60529 with D-sub-plug 22-73-26-6-001
Temperature range	+ 5 °C ... + 50 °C (+41 °F ... + 122 °F)
Connectors	Multi-pin D-sub HD 26-pins
Voltage	24 V DC +/- 10 %
Status display	green
Mounting	2 mounting holes for M4 x 40 Mounting rail according DIN EN 60715 TH35



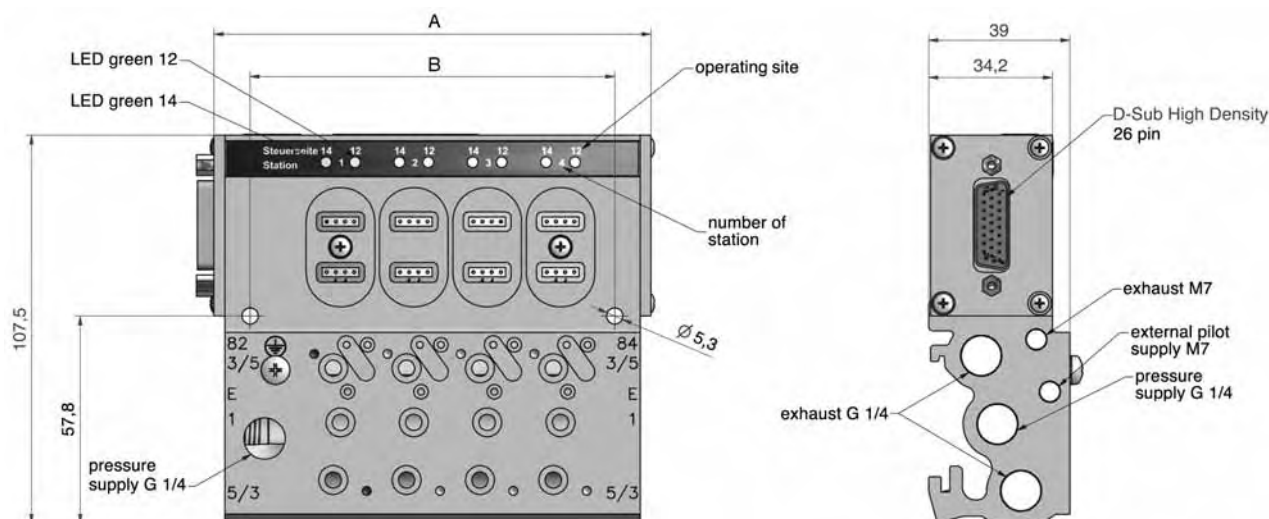
# Valve terminals RE-44 with Multi-pin connection 4 – 16 valve stations 360 NI/min (0.366 Cv)



## Dimensions for series

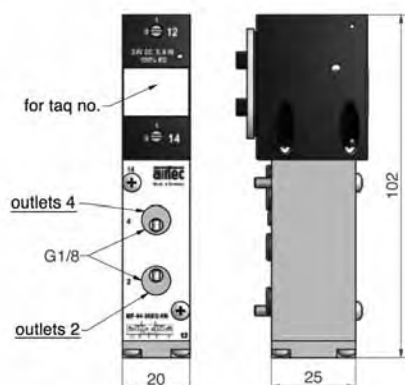
# RE-44

### Multi-pin manifold

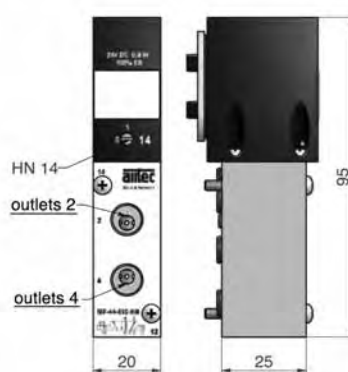


- 1 = pressure supply
- 2, 4 = outlets
- 3, 5 = exhaust
- 82, 84 = pilot supply

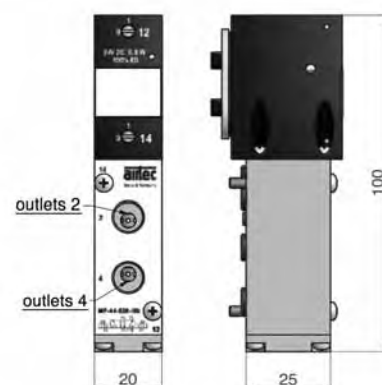
### MF-44-311/2-HN-442



### MF-44-510-HN-442 MF-44-511-HN-442 MFE-44-511-HN-442



### MF-44-520-HN-442 MF-44-530-HN-442 MF-44-533-HN-442



Pin assignment see page 6.042.

Order code	A	B	Weight (without valves)
RE-44-04-M	120.9	100.9	0.65 kg (1.433 lbs.)
RE-44-06-M	161.5	141.5	0.87 kg (1.918 lbs.)
RE-44-08-M	202.1	182.1	1.1 kg (2.425 lbs.)
RE-44-10-M	242.7	222.7	1.3 kg (2.866 lbs.)
RE-44-12-M	283.3	263.3	1.5 kg (3.307 lbs.)
RE-44-14-M	323.9	303.9	1.7 kg (3.748 lbs.)
RE-44-16-M	364.5	344.5	1.9 kg (4.189 lbs.)

# Valve terminals RE-44 with Multi-pin connection

## 4 – 16 valve stations

### 360 NI/min (0.366 Cv)



#### Technical data for series

# RE-44

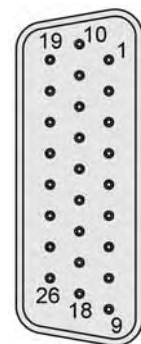
#### Pin assignment RE-44 with Sub-D 26-pin Multi-pin

Counted from left to right.

Pin	4 – 12 stations	14 stations	16 stations	wire coding
1	Valve 1 pilot port 14	Valve 1 pilot port 14	Valve 1 pilot port 14	white
2	Valve 1 pilot port 12	Valve 1 pilot port 12	Valve 1 pilot port 12	brown
3	Valve 2 pilot port 14	Valve 2 pilot port 14	Valve 2 pilot port 14	green
4	Valve 2 pilot port 12	Valve 2 pilot port 12	Valve 2 pilot port 12	yellow
5	Valve 3 pilot port 14	Valve 3 pilot port 14	Valve 3 pilot port 14	grey
6	Valve 3 pilot port 12	Valve 3 pilot port 12	Valve 3 pilot port 12	pink
7	Valve 4 pilot port 14	Valve 4 pilot port 14	Valve 4 pilot port 14	blue
8	Valve 4 pilot port 12	Valve 4 pilot port 12	Valve 4 pilot port 12	red
9	Valve 5 pilot port 14	Valve 5 pilot port 14	Valve 5 pilot port 14	black
10	Valve 5 pilot port 12	Valve 5 pilot port 12	Valve 5 pilot port 12	violet
11	Valve 6 pilot port 14	Valve 6 pilot port 14	Valve 6 pilot port 14	grey/pink
12	Valve 6 pilot port 12	Valve 6 pilot port 12	Valve 6 pilot port 12	red/blue
13	Valve 7 pilot port 14	Valve 7 pilot port 14	Valve 7 pilot port 14	white/green
14	Valve 7 pilot port 12	Valve 7 pilot port 12	Valve 7 pilot port 12	brown/green
15	Valve 8 pilot port 14	Valve 8 pilot port 14	Valve 8 pilot port 14	white/yellow
16	Valve 8 pilot port 12	Valve 8 pilot port 12	Valve 8 pilot port 12	yellow/brown
17	Valve 9 pilot port 14	Valve 9 pilot port 14	Valve 9 pilot port 14	white/grey
18	Valve 9 pilot port 12	Valve 9 pilot port 12	Valve 10 pilot port 14	grey/brown
19	Valve 10 pilot port 14	Valve 10 pilot port 14	Valve 11 pilot port 14	white/pink
20	Valve 10 pilot port 12	Valve 10 pilot port 12	Valve 12 pilot port 14	pink/brown
21	Valve 11 pilot port 14	Valve 11 pilot port 14	Valve 13 pilot port 14	white/blue
22	Valve 11 pilot port 12	Valve 12 pilot port 14	Valve 14 pilot port 14	brown/blue
23	Valve 12 pilot port 14	Valve 13 pilot port 14	Valve 15 pilot port 14	white/red
24	Valve 12 pilot port 12	Valve 14 pilot port 14	Valve 16 pilot port 14	brown/red
25	Ground	Ground	Ground	white/black
26	free	free	free	–

View on valve terminal (plug)

Sub-D 26-pin



Wiring colour acc. to DIN 47100 (coloured or assigned with numbers).

#### Explanations for PIN-assignment (26 pins available)

- Terminal 4 – 12 stations All stations can be complete mounted with 2 x 3/2-way and 5/2-way double solenoid or 5/3-way valves.
- Terminal 14 stations Station 1 – 10 can be mounted with 2 x 3/2-way and 5/2-way double solenoid or 5/3-way valves. Station 11 – 14 can be only mounted with single solenoid valves.
- Terminal 16 stations Station 1 – 8 can be mounted with 2 x 3/2-way and 5/2-way double solenoid or 5/3-way valves. Station 9 – 16 can be only mounted with single solenoid valves.

#### Multi-pin D-Sub-connector, 26-pins with cable

Order code	Description	Cable length
28-ST-10-M1-26-105	Multi-pin D-Sub-connector, 26-pins, multi-plug, straight	5 m
28-ST-10-M1-26-110	Multi-pin D-Sub-connector, 26-pins, multi-plug, straight	10 m
28-ST-10-M1-26-1035S	Multi-pin D-Sub-connector, 26-pins, multi-plug, straight, suitable for cable carrier	3,5 m
28-ST-10-M1-26-105S	Multi-pin D-Sub-connector, 26-pins, multi-plug, straight, suitable for cable carrier	5 m
28-ST-10-M1-26-110S	Multi-pin D-Sub-connector, 26-pins, multi-plug, straight, suitable for cable carrier	10 m



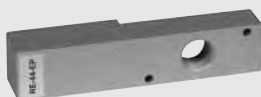
**Valve and accessories for series**

# RE-44

## Valves

<b>MF-44-311/2-HN-442</b>	2 x 3/2-way solenoid valve NC, spring return
<b>MF-44-510-HN-442</b>	5/2-way solenoid valve, monostabil with air spring return
<b>MF-44-511-HN-442</b>	5/2-way solenoid valve, monostabil with spring return
<b>MF-44-520-HN-442</b>	5/2-way solenoid valve, bistabil
<b>MF-44-530-HN-442</b>	5/3-way solenoid valve, center position closed
<b>MF-44-533-HN-442</b>	5/3-way solenoid valve, center position exhausted
<b>MFE-44-511-HN-442</b>	5/2-way solenoid valve with spring return, ext. pilot supply

## Single elements



Blind plate with pressure supply port G 1/4  
**RE-44-EP**

The blind plate with pressure supply port (G 1/8) is used if 3 different operating pressures are required. Pressure access is always to channel 1. The supply is only possible from top. The blind plate requires 1 valve station.

The use of the RE-44-EP requires always the use of 2 dividing plates (see below).

Mounting screws and seals are included.

Materials Al, NBR, Steel

Weight 0,090 kg (0.198 lb.)



Blind plate  
**RE-44-VP**

The blind plate is needed to close unused valve stations on the terminal. Seals are provided for the electrical and pneumatical ports. the IP-protection is guaranteed.

Mounting screws and seals are included.

Materials Al, NBR, Steel

Weight 0,100 kg (0.220 lb.)



Dividing plate  
**RE-44-DT**

The dividing plate RE-44-DT can only be used in channel 1. The number of dividing plates is not limited and provides the option on additional different operating pressures. The mounting is always from the inside to the outside. By working with more than 2 different operating pressures, a blind plate RE-44-EP must be used.

Required mounting tools Allen key 4 mm and mounting pin Ø 4

Materials Brass, Steel, NBR

Weight 0,010 kg (0.022 lb.)



Dividing plate  
**RE-04-DT**

The dividing plate RE-04-DT is used for the separation of 2 different operating pressures. It can be mounted in channel 1, 3 and 5. In each channel only 1 dividing plate can be mounted.

Required mounting tools Allen key 4 mm and screwdriver

Materials Brass, Steel, NBR

Weight 0,010 kg (0.022 lb.)

### Suitable fittings

Straight push-in fitting  
 Plugs  
 Silencer

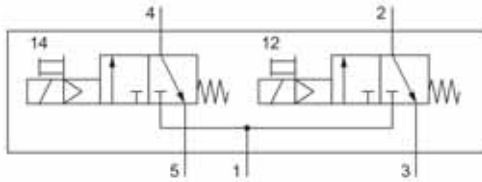
**series 40-001 and 40-K01**  
**40-279-1-14, 40-279-1-18, 40-279-1-M7, 40-277-14**  
**40-90-014, 40-501-14, 40-502-M7**

**Valve for  
valve terminal RE-44  
360 NI/min (0.366 Cv)**

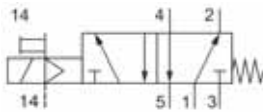


**Technical data for valves**

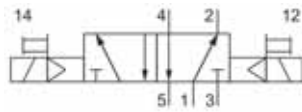
# MF-44



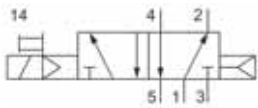
MF-44-311/2-HN-442



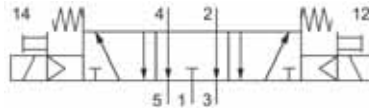
MFE-44-511-HN-442



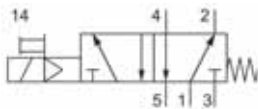
MF-44-520-HN-442



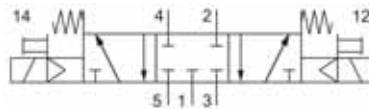
MF-44-510-HN-442



MF-44-533-HN-442



MF-44-511-HN-442



MF-44-530-HN-442



## Design and function

Spool valve actuated by an electrical signal.  
Mounting screws and seals are included.

Order code <sup>1)</sup>	MF-44-311/2-...	MF-44-510-...	MF-44-511-...	MF-44-520-...	MF-44-530-...	MF-44-533-...	MFE-44-511-...
Function	2 x 3/2-way NC, spring return	5/2-way single solenoid air spring return	5/2-way single solenoid spring return	5/2-way double solenoid	5/3-way center position closed	5/3-way center position exhausted	5/2-way spring return ext. pilot supply
Connection	G 1/8 at 2 and 4; flange at 1, 3, 5						
Nominal size	4 mm						
Flow rate	330 NI/min (0.335 Cv)	360 NI/min (0.366 Cv)					
Working pressure range	3 ... 8 bar (44 ... 116 psi)	2,5 ... 8 bar (36 ... 116 psi)	3 ... 8 bar (44 ... 116 psi)	2,5 ... 8 bar (36 ... 116 psi)	3 ... 8 bar (44 ... 116 psi)		0 ... 8 bar (0 ... 116 psi)
Pilot pressure range							3 ... 8 bar (44 ... 116 psi)
Response time at 6 bar	on 16 ms off 30 ms	on 12 ms off 38 ms		on 12 ms		on 12 ms off 38 ms	
Temperature range	5 °C ... 50 °C (41 °F ... + 122 °F)						
Materials	Body: Al (anodized), plastic; Seals: NBR and POM; Inner parts: Al, stainless steel and brass						
Voltage	24 V DC ± 10 %						
Power consumption	2 x 0,8 W	0,8 W		2 x 0,8 W			0,8 W
Degree of protection	IP 65 according to EN 60529 mounted of manifold RE-44						
Weight	0,160 kg (0.353 lb.)	0,150 kg (0.331 lb.)		0,160 kg (0.353 lb.)			0,150 kg (0.331 lb.)

<sup>1)</sup> Please specify complete according for the order codes shown below the pneumatic symbol.

## Note

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**Valve terminal RE-10 with  
Multi-pin, AS-Interface or bus connection  
4 – 12 valve stations, 300 NI/min (0.305 Cv)**

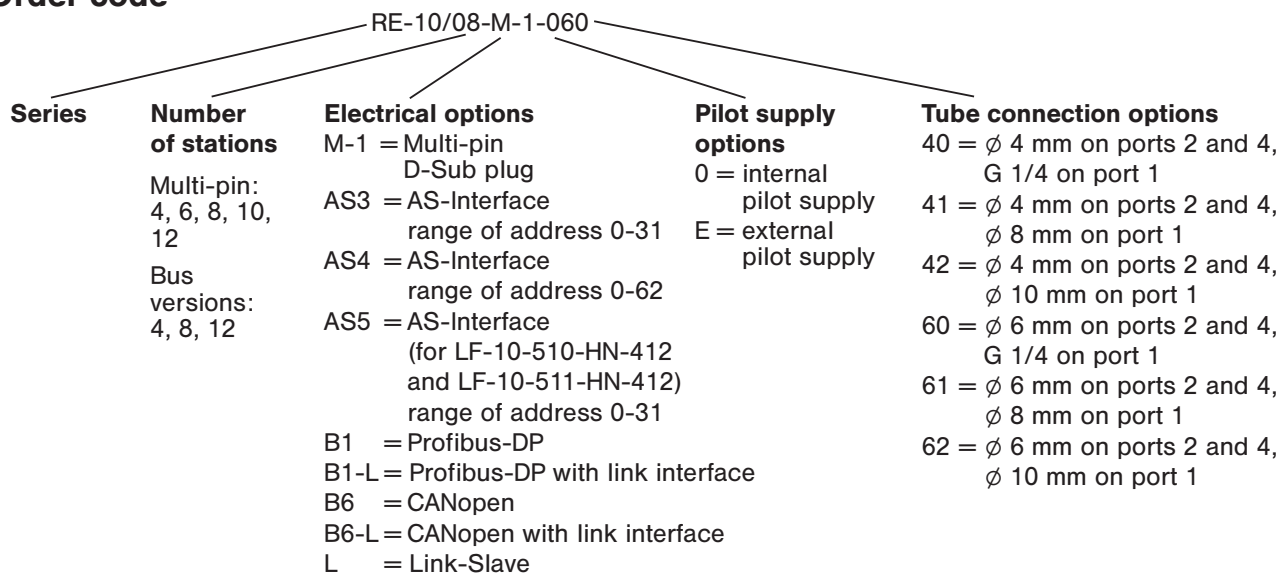


Technical data for series

# RE-10



## Order code



## Design and function

Manifold system with integrated electrical connection including LED indicators. Each station can accommodate two 3/2-way valves or one 5/2- or 5/3-way valve. All connections are accessible from the front.

The valves and the multi-pin plug with cable must be ordered separately.

The manifold can be mounted with 4 M5 screws from bottom or from top using the mounting bracket RE-10-B-01 or on a DIN-rail (screws are included).

The valve terminal is delivered pre-assembled and function-tested. If not specified with the order, valve configuration is as follows:

Valves are mounted according to their order number, starting with high numbers on the side of the multi-pin, ending with low numbers on the opposite side, followed by blind plates (if ordered).

Technical data	AS-Interface	Profibus-DP	Profibus-DP with Link	CANopen	CANopen with Link	Link-Slave	Multi-pin
Number of stations	4, 8, 12	4, 8, 12	4, 8, 12	4, 8, 12	4, 8, 12	4, 8, 12	4,6,8,10,12
Power range	see valve						
Temperature range	+ 5 °C ... 50 °C (41 °F ... + 122 °F)						
Voltage	24 V DC						
Voltage tolerance	- 5 % ... + 10 %						
Voltage bus	18,5 ... 31,6 V DC	-	-	-	-	-	-

**Valve terminal RE-10 with  
Multi-pin, AS-Interface or bus connection  
4 – 12 valve stations, 300 NI/min (0.305 Cv)**



Technical data	AS-Interface	Profibus-DP	Profibus-DP with Link	CANopen	CANopen with Link	Link-Slave	Multi-pin
Power consumption each solenoid <sup>1)</sup>	1,1 W	1,1 W	1,1 W	1,1 W	1,1 W	1,1 W	1,1 W
each bus system	–	4,3 W	4,3 W	4,3 W	4,3 W	1,5 W	–
each slave	1,1 W	–	–	–	–	–	–
Status indicator (LED):							
Solenoid active	yellow	yellow	yellow	yellow	yellow	yellow	yellow
error	red	red	red	red	red	red	–
Power valve active	green	green	green	green	green	green	–
	(3 internal circuits)	(3 internal circuits)	(3 internal circuits)	(3 internal circuits)	(3 internal circuits)	(3 internal circuits)	–
error	off	off	off	off	off	off	–
Power fieldbus	–	green	green	green	green	green	–
Status fieldbus active	green (1 x each Slave)	green	green	green	green	green	–
error	red (1 x each Slave)	red	red	red	red	red	–
Fieldbus online	–	green	green	–	–	–	–
Fieldbus error	–	–	–	red	red	–	–
Status system active	–	–	green	–	green	green	–
error	–	–	red	–	red	red	–
EMC circuit	Power with Polarized circuit protection and built-in surge protection						
Electrical connection							
Power in	AS-Interface clamp	M12 socket 5-pin, A-code	M12 socket 5-pin, A-code	M12 socket 4-pin, A-code	M12 socket 4-pin, A-code	M12 socket 5-pin, A-code	D-Sub 26-pin (high density),
Power out	–	–	–	–	–	M12-Buchse 5-pin, A-code	common GND
Bus in	AS-Interface clamp	M12 socket 5-pin, B-code	M12 socket 5-pin, B-code	M12 socket 5-pin, A-code	M12 socket 5-pin, A-code	–	–
Bus out	–	M12-plug 5-pin, B-code	M12-plug 5-pin, B-code	M12-plug 5-pin, A-code	M12-plug 5-pin, A-code	–	–
Link in	–	–	–	–	–	M8 socket 4-pin	
Link out	–	–	M8-plug 4-pin	–	M8-plug 4-pin	M8-plug 4-pin	–
Address selection	Low voltage switch plug Ø 1.3 mm and Slave selection by DIP-switch	Bus by 2 rotary switches (Adr. 1 ... 99)	Bus by 2 rotary switches (Adr. 1 ... 99) Link over 2 rotary switches (no. of Slaves 1 ... 10)	Bus by 2 rotary switches (Adr. 1 ... 99)	Bus by 2 rotary switches (Adr. 1 ... 99) Link over 2 rotary switches (no. of Slaves 1 ... 10)	Link over 2 rotary switches (no. of bus addresses 1 ... 10)	–
Baud-rate Bus	–	9,6 kbit/s ... 12 Mbit/s	9,6 kbit/s ... 12 Mbit/s	10 kbit/s ... 1 Mbit/s	10 kbit/s 1 Mbit/s		–
Link		–	250 kbit/s	–	250 kbit/s	250 kbit/s	
max. cable length depends on Baud-rate Bus	–	50...1200 m	50...1600 m	50...1600 m	50...1600 m	–	–
Link	–	–	max. 100 m	–	max. 100 m	max. 100 m	
Service-Interface		RS232	RS232	RS232	RS232	RS232	–
Bus terminator		over external Profibus-Terminator <sup>2)</sup>		over external CANopen-Terminator <sup>2)</sup>		internal Terminator over DIP switch	
Protection	IP 65 acc. EN 60529 in connection with the AIRTEC cable 28-ST-10-M1-26-...						

<sup>1)</sup> The status display consumes 0.25 W of the 1.3 W power consumption.

<sup>2)</sup> Bus termination resistance is available for Profibus-DP and DeviceNet as an accessory (see page 6.056).



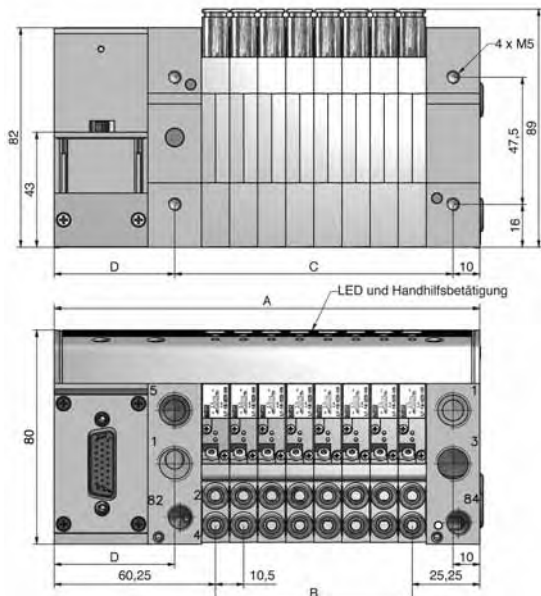
**Valve terminal RE-10 with  
Multi-pin, AS-Interface or bus connection  
4 – 12 valve stations, 300 NI/min (0.305 Cv)**



**Dimensions for series**

# RE-10

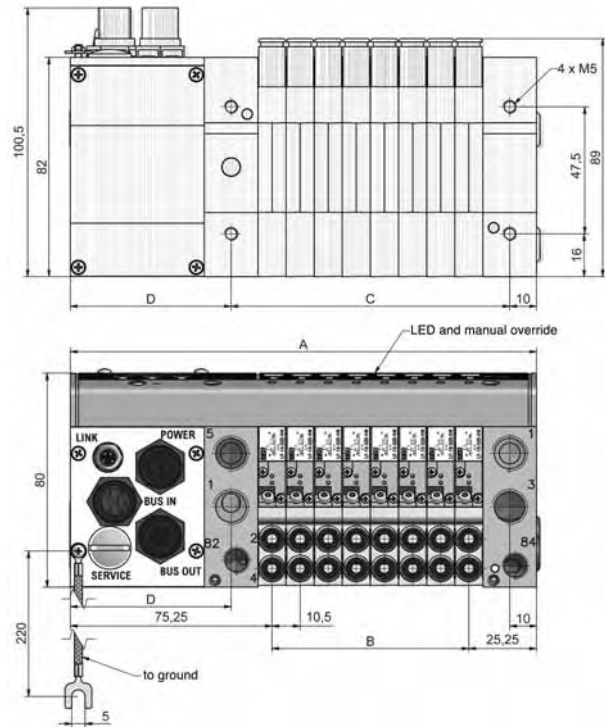
## Multi-pin



- 1 = pressure supply, G 1/4
- 2, 4 = outlets, fitting for tube  $\varnothing$  6 mm
- 3, 5 = exhausts, G 1/4
- 82, 84 = solenoid exhaust, G 1/8

**Manual override** – spring return: press down  
detent: press and turn

## Bus-Terminal



Order number	A	B	C $\pm$ 0,3	D
RE-10/04-M-1-040 or -060	117	31,5	62	45
RE-10/06-M-1-040 or -060	138	52,5	83	45
RE-10/08-M-1-040 or -060	159	73,5	104	45
RE-10/10-M-1-040 or -060	180	94,5	125	45
RE-10/12-M-1-040 or -060	201	115,5	146	45
RE-10/04-B1-040 or -060 RE-10/04-B1-L-040 or -060 RE-10/04-B6-040 or -060 RE-10/04-B6-L-040 or -060 RE-10/04-L-040 or -060 RE-10/04-ASx-040 or -060 <sup>1</sup>	132	31,5	62	60
RE-10/08-B1-040 or -060 RE-10/08-B1-L-040 or -060 RE-10/08-B6-040 or -060 RE-10/08-B6-L-040 or -060 RE-10/08-L-040 or -060 RE-10/08-ASx-040 or -060 <sup>1</sup>	174	73,5	104	60
RE-10/12-B1-040 or -060 RE-10/12-B1-L-040 or -060 RE-10/12-B6-040 or -060 RE-10/12-B6-L-040 or -060 RE-10/12-L-040 or -060 RE-10/12-ASx-040 or -060 <sup>1</sup>	216	115,5	146	60

<sup>1</sup> ASx stays for the versions AS3, AS4 and AS5 according to the order code, see page 6.050.

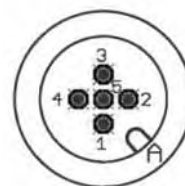
Pin assignment fieldbus-connection for series

# RE-10

## Profibus DP

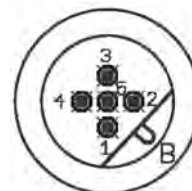
**POWER IN** Plug M12 5-pin A-code (POWER 24V)<sup>1)</sup>

Pin	Name	Description
1	+24V	Power supply-terminal
2	n. c.	not connected
3	GND	Ground for 24 V DC
4	n. c.	not connected
5	n. c.	not connected



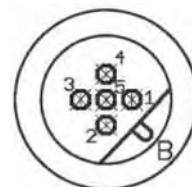
**BUS IN** Plug M12 5-pin B-code

Pin	Name	Description
1	n. c.	not connected
2	A	RS485A (Tx/Rx-N)
3	n. c.	not connected
4	B	RS485B (Tx/Rx-P)
5	Shield <sup>2)</sup>	Shield



**BUS OUT** Socket M12 5-pin B-code<sup>3)</sup>

Pin	Name	Description
1	+5V	Power supply termina
2	A	RS485A (Tx/Rx-N)
3	GND	Ground for +5V
4	B	RS485B (Tx/Rx-P)
5	Shield	Shield



**LINK OUT** Socket M8 4-pin (only for Link Master)

Pin	Name	Description
1	LINK H	Data cable high
2	LINK GND	Data cable GND
3	LINK L	Data cable low
4	LINK SHLD	Data cable shield



<sup>1)</sup> The pin assignment is according DESINA-Norm Rev. 2.0 for M12 actuators. The pins 2, 4 and 5 are not connected.

<sup>2)</sup> The shield can be connected to the metal collar of the plug (improves the shield and is recommended) or at pin 5.

<sup>3)</sup> An unused socket connection must be terminated with the termination resistance.

**Valve terminal RE-10 with  
Multi-pin, AS-Interface or bus connection  
4 – 12 valve stations, 300 NI/min (0.305 Cv)**

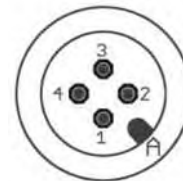


**Pin assignment fieldbus-connection for series  
RE-10**

**CANopen**

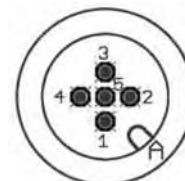
**POWER IN** Plug M12 4-pin A-code (POWER 24V)<sup>1)</sup>

Pin	Name	Description
1	+24V	Power supply-terminal
2	n. c.	not connected
3	GND	Ground for 24 V DC
4	n. c.	not connected



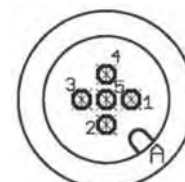
**BUS IN** Plug M12 5-pin A-code

Pin	Name	Description
1	SHLD	Shield <sup>2)</sup>
2	CAN V+	CAN Supply
3	GND	CAN Ground
4	CAN H	CAN high
5	CAN L	CAN low



**BUS OUT** Socket M12 5-pin A-code<sup>3)</sup>

Pin	Name	Description
1	SHLD	Shield <sup>2)</sup>
2	CAN V+	CAN Supply
3	GND	CAN Ground
4	CAN H	CAN high
5	CAN L	CAN low



**LINK OUT** Socket M8 4-pin (only for Link Master)

Pin	Name	Description
1	LINK H	Data cable high
2	LINK GND	Data cable GND
3	LINK L	Data cable low
4	LINK SHLD	Data cable shield



<sup>1)</sup> The pin assignment is according DESINA-Norm Rev. 2.0 for M12 actuators. The pins 2, 4 and 5 are not connected.

<sup>2)</sup> The shield can be connected to the metal collar of the plug (improves the shield and is recommended) or at pin 5.

<sup>3)</sup> An unused socket connection must be terminated with the termination resistance.

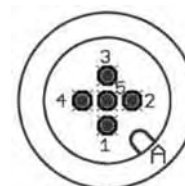
Pin assignment fieldbus-connection for series

# RE-10

## Link Slave

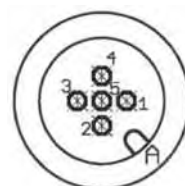
**POWER IN** Plug M12 5-pin A-code (POWER 24V)<sup>1)</sup>

Pin	Name	Description
1	+24V	Power supply-terminal
2	n. c.	not connected
3	GND	Ground for 24 V
4	n. c.	not connected
5	n. c.	not connected



**POWER OUT** Socket M12 5-pin A-code (POWER 24V)<sup>1)</sup>

Pin	Name	Description
1	+24V	Power supply-terminal
2	n. c.	not connected
3	GND	Ground for 24 V
4	n. c.	not connected
5	n. c.	not connected



**LINK IN** Plug M8 4-pin

Pin	Name	Description
1	LINK H	Data cable high
2	LINK GND	Data cable GND
3	LINK L	Data cable low
4	LINK SHLD	Data cable shield



**LINK OUT** Socket M8 4-pin

Pin	Name	Description
1	LINK H	Data cable high
2	LINK GND	Data cable GND
3	LINK L	Data cable low
4	LINK SHLD	Data cable shield



<sup>1)</sup> The pin assignment is according DESINA-Norm Rev. 2.0 for M12 actuators. The pins 2, 4 and 5 are not connected.

# Valve terminal RE-10 with Multi-pin, AS-Interface or bus connection 4 – 12 valve stations, 300 NI/min (0.305 Cv)



## Technical data for series

# RE-10

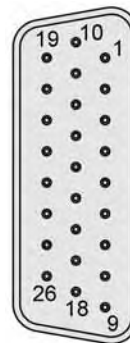
### Pin assignment

**Connector cable 28-ST-10-M1-26-...**  
For valve terminals with 4 ... 12 stations.

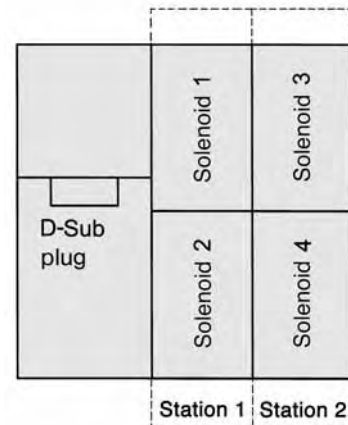
Pin	Solenoid	Wire colour	Pin	Solenoid	Wire colour
1	1	white	14	14	brown/green
2	2	brown	15	15	white/yellow
3	3	green	16	16	yellow/brown
4	4	yellow	17	17	white/grey
5	5	grey	18	18	grey/brown
6	6	pink	19	19	white/pink
7	7	blue	20	20	pink/brown
8	8	red	21	21	white/blue
9	9	black	22	22	brown/blue
10	10	violet	23	23	white/red
11	11	grey/pink	24	24	brown/red
12	12	red/blue	25	0V	white/black
13	13	white/green	26	0V	(brown/black)

View on  
valve terminal  
(Plug)

D-Sub  
26-pin



Solenoid layout

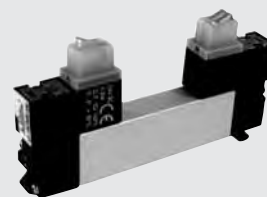


Wiring colour acc. to DIN 47100 (coloured or assigned with numbers).

## Valve and accessories for series RE-10

### Valves

<b>LF-10-310/2-HN-412</b>	2 x 3/2-way closed
<b>LF-10-312/2-HN-412</b>	2 x 3/2-way open
<b>LF-10-314/2-HN-412</b>	2 x 3/2-way open/closed
<b>LF-10-510-HN-412</b>	5/2-way with air spring
<b>LF-10-511-HN-412</b>	5/2-way with mech. spring
<b>LF-10-520-HN-412</b>	5/2-way double solenoid
<b>LF-10-530-HN-412</b>	5/3-way center position closed
<b>LF-10-533-HN-412</b>	5/3-way center position exhausted
<b>LF-10-534-HN-412</b>	5/3-way center position pressurized



### Single elements

<b>RE-10-DT-01</b>	Dividing plate for P-channel
<b>RE-10-DT-02</b>	Dividing plate for R + S-channel
<b>RE-10-ES</b>	Element for external pilot supply
<b>RE-10-P-01</b>	Element for additional air supply
<b>RE-10-V-EP</b>	Blind plate for valve and solenoid position
<b>RE-10-B-01</b>	Bracket for flange mounting
<b>RE-10-MS-01</b>	Kit for DIN rail mounting
<b>28-ST-10-M1-26-105</b>	Multi-pin connector, D-Sub 26-pin, 5 m cable
<b>28-ST-10-M1-26-110</b>	Multi-pin connector, D-Sub 26-pin, 10 m cable
<b>Cable for fieldbus on request.</b>	

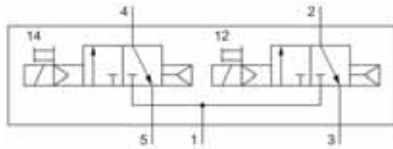


**Valve for**  
**Valve terminal RE-10**  
**300 NI/min (0.305 Cv)**

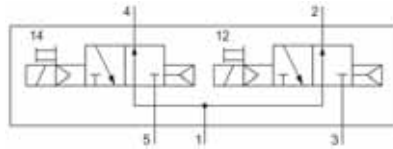


**Technical data for valve**

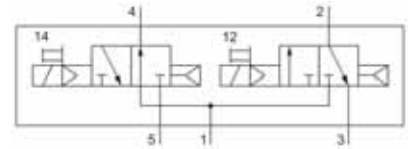
# **LF-10**



LF-10-310/2-HN-412



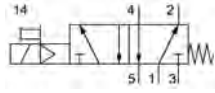
LF-10-312/2-HN-412



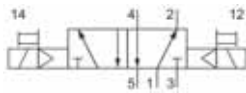
LF-10-314/2-HN-412



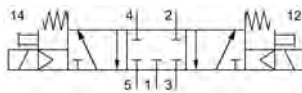
LF-10-510-HN-412



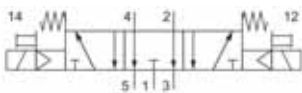
LF-10-511-HN-412



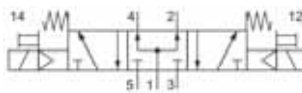
LF-10-520-HN-412



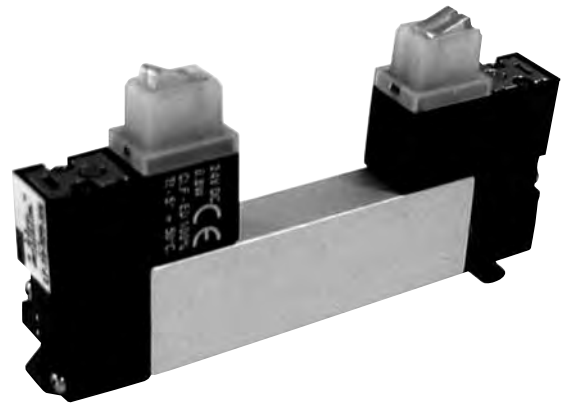
LF-10-530-HN-412



LF-10-533-HN-412



LF-10-534-HN-412



## **Design and function**

Spool valve actuated by an electrical signal.

Order number <sup>1)</sup>	LF-10-310/2-...	LF-10-312/2-...	LF-10-314/2-...	LF-10-510-...	LF-10-511- ...	LF-10-520- ...	LF-10-530-...	LF-10-533- ...	LF-10-534- ...
Function	2 x 3/2-way closed	2 x 3/2-way open	2 x 3/2-way open/closed	5/2-way air spring	5/2-way mechanical spring return	5/2-way double solenoid	5/3-way center pos. closed	5/3-way center pos. exhausted	5/3-way center pos. pressurized
Connection	Flange								
Nominal size	4 mm								
Nominal flow Q <sub>v</sub> <sup>2)</sup>	300 (0.305 Cv)	220 (0.224 Cv)	220 / 300 (0.224/0.305 Cv)	300 (0.305 Cv)	300 (0.305 Cv)	300 (0.305 Cv)	280 (0.285 Cv)		300 (0.305 Cv)
Pressure range <sup>3)</sup>	1,5 ... 8 bar (21.75 ... 116 psi)			1,5...8bar (21.75...116 psi)	3 ... 8 bar (43.5...116 psi)	1,5...8bar (21.75...116 psi)	3,5 ... 8 bar (50.75...116 psi)		
Pressure range <sup>4)</sup>	1,5 ... 8 bar (21.75 ... 116 psi)								
External pilot pressure	1,5 ... 8 bar (21.75 ... 116 psi)			1,5...8bar (21.75...116 psi)	3 ... 8 bar (43.5...116 psi)	1,5...8bar (21.75...116 psi)	3,5 ... 8 bar (50.75...116 psi)		
Response on time <sup>5)</sup> off	14 ms 22 ms			18 ms 28 ms	14 ms 30 ms	15 ms	20 ms 30 ms	16 ms 30 ms	
Temperature range	– 5 °C ... + 50 °C (+ 23 °F ... + 122 °F)								
Materials	Body: Al (anodized), plastic, Seals: NBR, plastic, Inner parts: Al, POM, stainless steel and brass								
Operating voltage	24 V DC – 5 % / + 10 % (22,8 V ... 26,4 V)								
Power consumption	0,8 W je Pilotventil								
Degree of protection	IP 65 according to EN 60529, when assembled on RE-10								
Weight	0,050 kg (0.10 lb.)			0,044 kg (0.09 lb.)	0,042 kg (0.092 lb.)	0,052 kg (0.11 lb.)	0,050 kg (0.115 lb.)		

<sup>1)</sup> Please complete according to order code (see circuit symbols).

<sup>2)</sup> Flow Q<sub>y</sub> from 1 to 2 (1 to 4) in NI/min.

<sup>3)</sup> For internal pilot pressure.

<sup>4)</sup> For external pilot pressure.

<sup>5)</sup> Response time at 6 bar acc. CETOP 111 P.

**Valve terminal RE-19 with  
Multi-pin, AS-Interface, Profi- or Interbus  
4 – 24 valve stations, 950 – 2100 NI/min (0.965 – 2.134 Cv)**

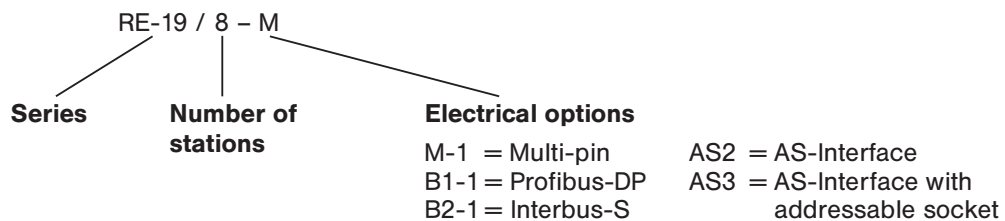


**Technical data for series**

# RE-19



**Order code**



**Design and function**

Manifold system with integrated electrical connection including LED indicators, manual override and built-in circuit protection.

Valves with connection G 1/4 (2100 NI/min / 2.134 Cv) require 2 stations on the manifold.

The above order code covers only the manifold. The multi-pin plug with cable must be ordered separately.

The valve terminal is delivered pre-assembled and function-tested. If not specified with the order, valve configuration is as follows:

Valves are mounted according to their order number, starting with high numbers at the side of the multi-pin, ending with low numbers on the opposite side, followed by blind plates (if ordered).

Technical data		Multi-pin	AS-Interface	Profibus-DP	Interbus-S
Number of stations		4, 6, 8, 10 ... 22	4, 8 and 12	6, 8, 10 ... 24	6, 8, 10 ... 24
Working pressure range		3 ... 8 bar (44 ... 116 psi)			
Temperature range		– 10 °C ... + 50 °C (+ 14 °F ... + 122 °F)	0 °C ... + 50 °C ( + 32 °F ... + 122 °F)		
Degree of protection		IP 65 according to VDE 0470 / EN 60529 (with suitable connectors)			
Voltage		24VDC -10%...+15%	29.5 ... 31.5 V DC	24 V DC ± 10 %	
Power consumption each solenoid		2.5 W			
Output signal		Polarized circuit protection, built-in surge protection			
Status display	LED yellow	Valve solenoid energized			
	LED green	–	Power Voltage	Power Voltage	Power Voltage
	LED green	–	Bus active	PWR Bus active	BA Bus active
	LED green	–	–	–	RC Remote bustest
	LED red	–	–	ERR Bus error	ERR Bus error
Connector		25-pin D-Sub	Bus AS-Interface connector	Bus 9-pin D-SUB (bushing)	Bus 9-pin D-SUB (bushing -out, socket -in)
			Power AS-Interface connector	Power plug 4-pin M 12	Power plug 4-pin M 12

Technical data		Profibus-DP
<b>Address selection</b>		Selection by 2 decimal coded rotary switches
<b>Bus termination resistance</b>		Switchable ON - OFF
<b>Baud rate</b>		Selectable between 9600 bit/s and 12 Mbit/s

**Valve terminal RE-19 with  
Multi-pin, AS-Interface, Profi- or Interbus  
4 – 24 valve stations, 950 – 2100 NI/min (0.965 – 2.134 Cv)**

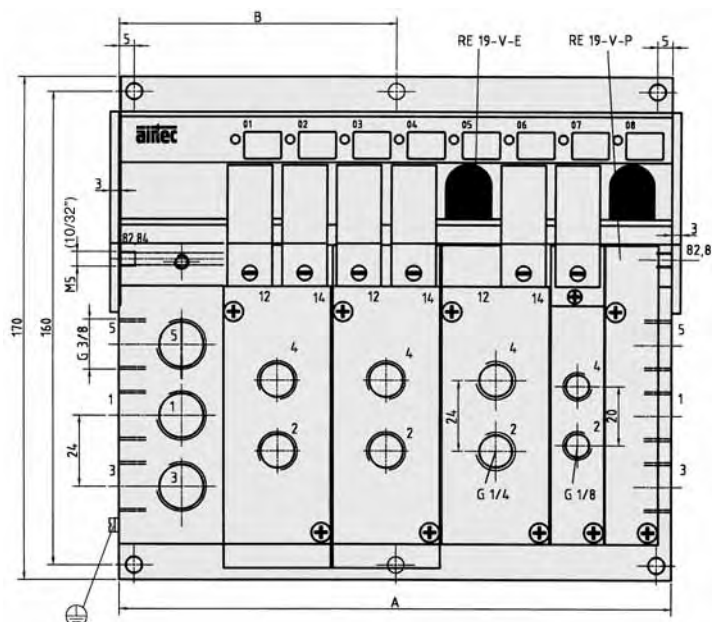


Dimensions for series

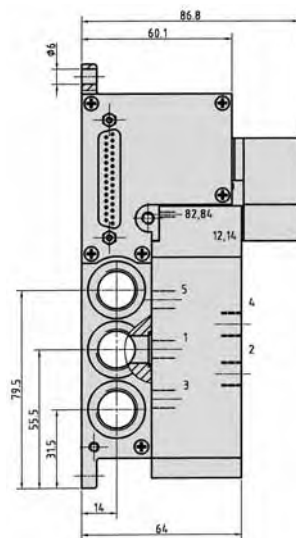
# RE-19

Multi-pin, Interbus-S, Profibus-DP

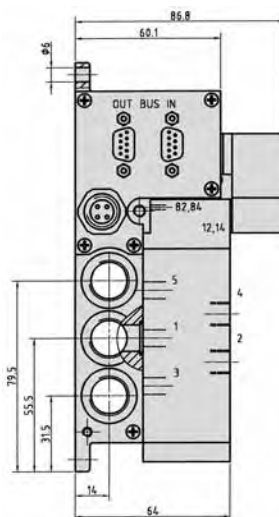
- 1 = pressure supply
- 2, 4 = outlets
- 3, 5 = exhausts
- 82, 84 = solenoid exhaust



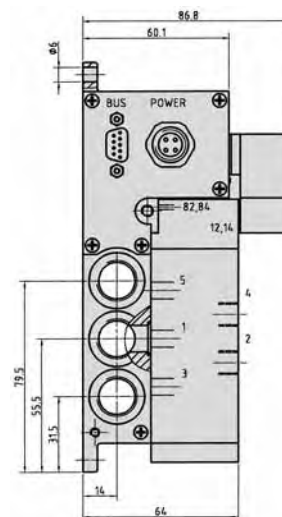
Side view multi-pin



Side view Interbus-S



Side view Profibus-DP



Order number	A	B	Weight (without valves)
RE-19/4	113	—	0.93 kg (2.05 lbs.)
RE-19/6	149	—	1.26 kg (2.78 lbs.)
RE-19/8	186	—	1.59 kg (3.51 lbs.)
RE-19/10	222	—	1.92 kg (4.23 lbs.)
RE-19/12	259	129.5	2.25 kg (4.96 lbs.)
RE-19/14	295	147.5	2.58 kg (5.69 lbs.)
RE-19/16	332	166	2.91 kg (6.42 lbs.)
RE-19/18	369	184.5	3.24 kg (7.14 lbs.)
RE-19/20	405	202.5	3.57 kg (7.87 lbs.)
RE-19/22	442	221	3.90 kg (8.60 lbs.)
RE-19/24	478	239	4.23 kg (9.33 lbs.)

**Valve terminal RE-19 with  
Multi-pin, AS-Interface, Profi- or Interbus  
4 – 24 valve stations, 950 – 2100 NI/min (0.965 – 2.134 Cv)**



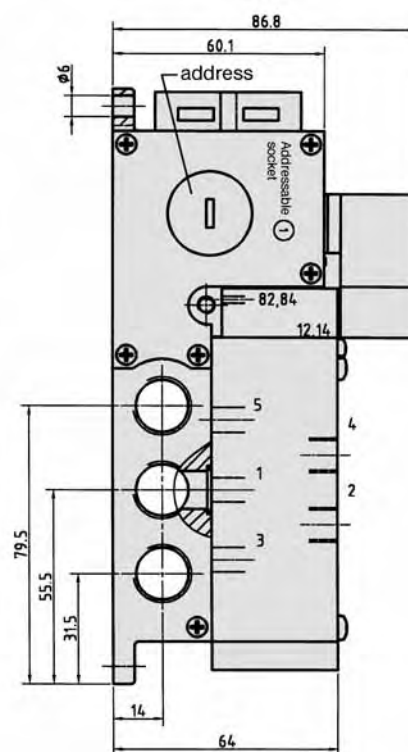
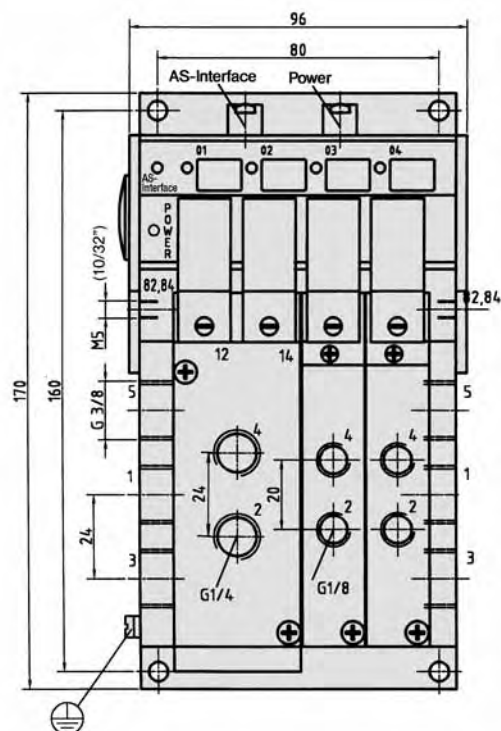
Dimensions for series

# RE-19

RE-19/4-AS3

- 1 = pressure supply
- 2, 4 = outlets
- 3, 5 = exhausts
- 82, 84 = solenoid exhaust

Weight 0.82 kg  
(1.81 lbs.)



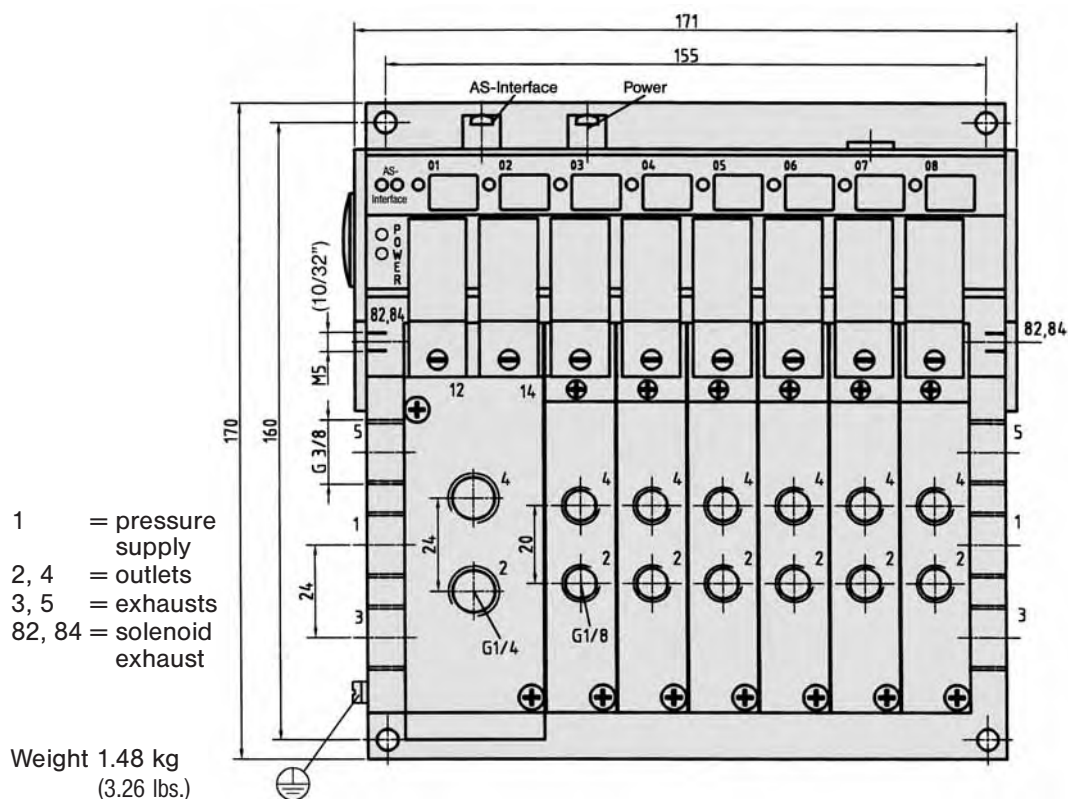
**Valve terminal RE-19 with  
Multi-pin, AS-Interface, Profi- or Interbus  
4 – 24 valve stations, 950 – 2100 NI/min (0.965 – 2.134 Cv)**



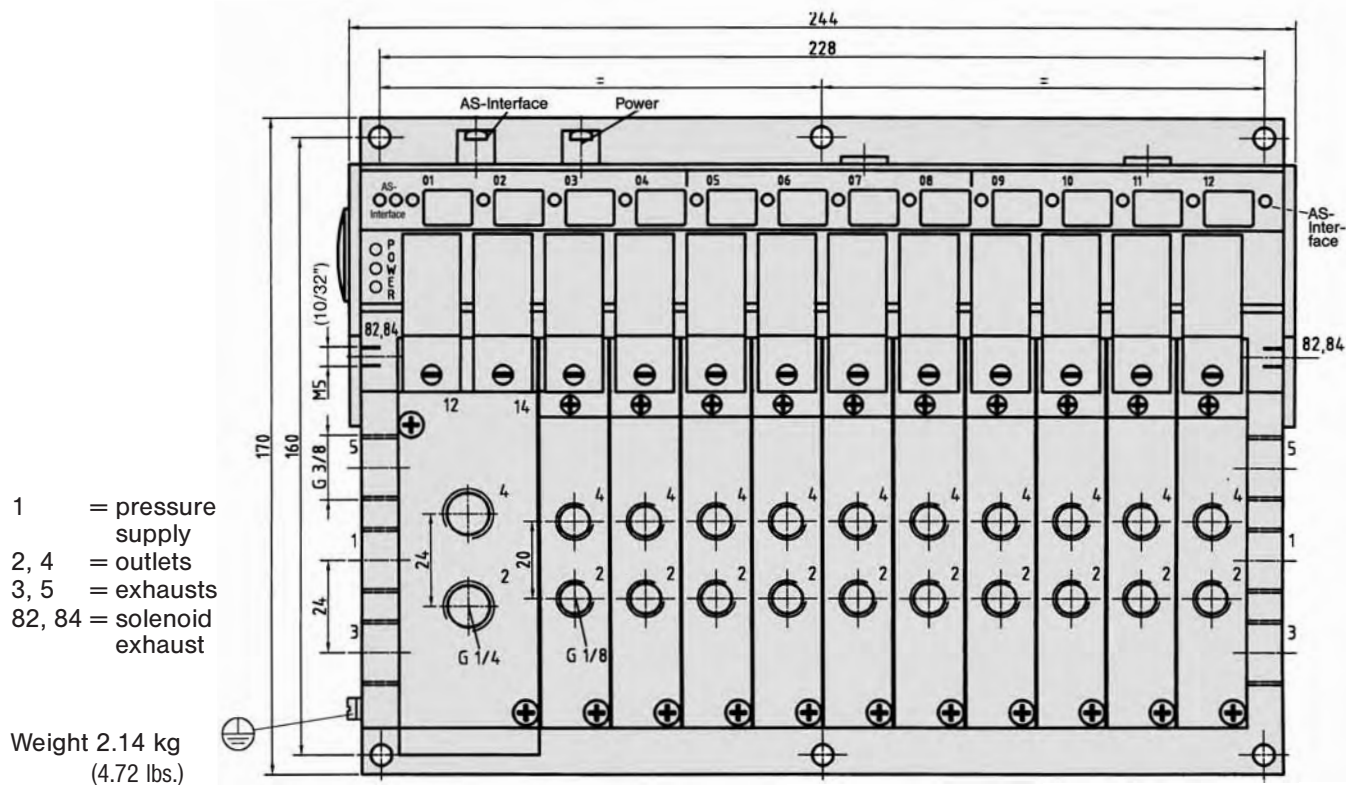
Dimensions for series

# RE-19

## RE-19/8-AS3



## RE-19/12-AS3





**Valve terminal RE-19 with  
Multi-pin, AS-Interface, Profi- or Interbus  
4 – 24 valve stations, 950 – 2100 NI/min (0.965 – 2.134 Cv)**

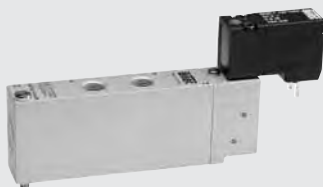


**Valves and accessories for series**

# RE-19

**Solenoid 23-M-09-19**  
see page 4.284

## Valves



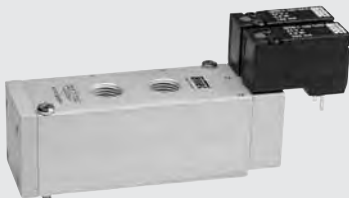
5/2-way,  
single solenoid G 1/8  
**KF-09-510-HN-442**  
**KF-09-511-HN-442**



5/2-way,  
single solenoid G 1/4  
**KF-10-510-HN-442**  
**KF-10-511-HN-442**



5/2-way,  
double solenoid G 1/4  
**KF-10-520-HN-442**



5/3-way,  
center position closed G 1/4  
**KF-10-530-HN-442**



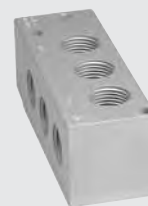
5/3-way,  
center position exhausted G 1/4  
**KF-10-533-HN-442**



5/3-way,  
center position pressurized G 1/4  
**KF-10-534-HN-442**

## Single elements

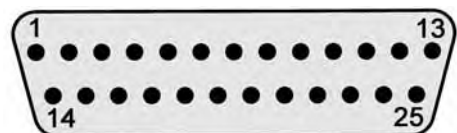
<b>RE-19-DT</b>	Dividing plate for 2 different pressures
<b>RE-19-V</b>	Blind plate for valve position
<b>RE-19-V-E</b>	Blind plate for solenoid position
<b>RE-19-V-EP</b>	Blind plate for valve and solenoid position
<b>28-ST-68-M-105</b>	25-pin multi-plug with 5 m cable
<b>28-ST-68-M-110</b>	25-pin multi-plug with 10 m cable
<b>54-RE-19-A</b>	Operating manual RE-19, AS-Interface
<b>54-RE-19-B1</b>	Operating manual RE-19, Profibus-DP
<b>54-RE-19-B2</b>	Operating manual RE-19, Interbus-S
<b>54-RE-19-M</b>	Operating manual RE-19, Multi-pin



**RE-99-E-50**  
Adapter with NPT thread.  
(Not for use with AS-Interface.)

## Pin assignment for connector cable 28-ST-68-M-...

Pin	Valve	Wire colour	Pin	Valve	Wire colour	Pin	Valve	Wire colour
1	1	white	12	12	red/blue	23	GND	white/red
2	2	brown	13	13	white/green	24	GND	brown/red
3	3	green	14	14	brown/green	25	GND	white/black
4	4	yellow	15	15	white/yellow			
5	5	grey	16	16	yellow/brown			
6	6	pink	17	17	white/grey			
7	7	blue	18	18	grey/brown			
8	8	red	19	19	white/pink			
9	9	black	20	20	pink/brown			
10	10	violet	21	21	white/blue			
11	11	grey/pink	22	22	brown/blue			



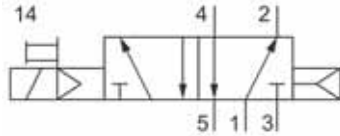
View on valve terminal

Wiring colour acc. to DIN 47100 (coloured or signed by numbers).

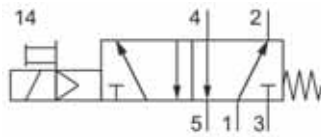
**Technical data for valves**

# KF-09, KF-10

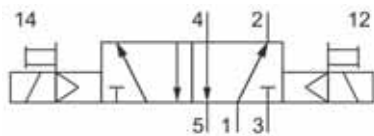
**Solenoid 23-M-09-19**  
see page 4.284



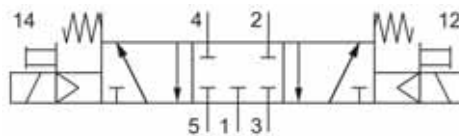
KF-09-510-HN-442  
KF-10-510-HN-442



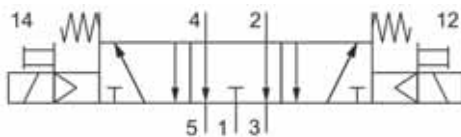
KF-09-511-HN-442  
KF-10-511-HN-442



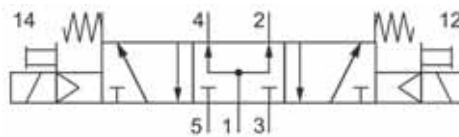
KF-10-520-HN-442



KF-10-530-HN-442



KF-10-533-HN-442



KF-10-534-HN-442



## Design and function

Spool valve actuated by an electrical signal.  
Mounting screws are included.

Order number <sup>1)</sup>	KF-09-510-...	KF-09-511-...	KF-10-510-...	KF-10-511-...	KF-10-520-...	KF-10-530-...	KF-10-533-...	KF-10-534-...
Function	5/2-way single solenoid air spring	5/2-way single solenoid mech. spring	5/2-way single solenoid air spring	5/2-way single solenoid mech. spring	5/2-way double solenoid	5/3-way center position closed	5/3-way center position exhausted	5/3-way center position pressurized
Connection	G 1/8 at 2 and 4 <sup>2)</sup>		G 1/4 at 2 and 4 <sup>2)</sup>					
Nominal size	6 mm		9 mm					
Nominal flow	950 NI/min (0.965 Cv)	810 NI/min (0.823 Cv)	2100 NI/min (2.134 Cv)	1800 NI/min (1.829 Cv)	2100 NI/min (2.134 Cv)	1500 NI/min (1.524 Cv)		
Working pressure range	3 ... 8 bar (44 ... 116 psi)		2.5 ... 8 bar (36 ... 116 psi)			3 ... 8 bar (44 ... 116 psi)		
Response time at 6 bar	on 11 ms off 20 ms	on 10 ms off 26 ms	on 13 ms off 26 ms	on 18 ms off 29 ms	16 ms	on 16 ms off 26 ms		
Temperature range	– 10 °C ... + 50 °C (+ 14 °F ... + 122 °F)							
Materials	Body: Al (anodized), Seals: NBR; Inner parts: Al, stainless steel, brass							
Operating voltage	24 V DC							
Power consumption	2.5 W							
Degree of protection	IP 65 according to EN 60529, when assembled on RE-19							
Weight	0.20 kg (0.44 lb.)		0.37 kg (0.82 lb.)		0.43 kg (0.95 lb.)			

<sup>1)</sup> Please complete according to order code (see circuit symbols)

<sup>2)</sup> Flange at ports 1, 3, 5

# Valve terminal RE-46 with Multi-pin, AS-Interface or Fieldbus, 4 – 24 valve stations, 950 NI/min (0.965 Cv)



## Technical data for series

# RE-46



### Order code

RE-46/08-M-1-080			
<b>Series</b>			
<b>Number of stations</b>	<b>Electrical options</b>	<b>Pilot supply options</b>	
	M-1 = Multi-pin	0 = internal pilot supply (standard)	
	AS3 = AS-Interface	E = external pilot supply	
	AS3-R... = AS-Interface <sup>1)</sup>		
	B1-1 = Profibus-DP		
	B3-1 = DeviceNet		

<sup>1)</sup> Valve terminals with AS-Interface are available with integrated sensor connectors, M8 bushing 3-pole

RE-46/04-AS3-R04-... 4 stations and 4 x M8 - bushing  
RE-46/08-AS3-R08-... 8 stations and 8 x M8 - bushing  
RE-46/12-AS3-R12-... 12 stations and 12 x M8 - bushing

### Tube connection options

00 = G 1/8 at ports 2 and 4, G 3/8 at port 1  
60 = Ø 6 mm at ports 2 and 4, Ø 10 mm at port 1  
61 = Ø 6 mm at ports 2 and 4, Ø 8 mm at port 1  
62 = Ø 6 mm at ports 2 and 4, Ø 12 mm at port 1  
80 = Ø 8 mm at ports 2 and 4, Ø 10 mm at port 1  
81 = Ø 8 mm at ports 2 and 4, Ø 8 mm at port 1  
82 = Ø 8 mm at ports 2 und 4, Ø 12 mm at port 1

## Design and function

Manifold system with integrated electrical connection including LED indicators. Each station can accommodate two 3/2-way valves or one 5/2- or 5/3-way valve. All connections are accessible from the front.

The valves and the multi-pin plug with cable must be ordered separately.

The valve terminal is delivered pre-assembled and function-tested. If not specified with the order, valve configuration is as follows:

Valves are mounted according to their order number, starting with high numbers at the side of the multi-pin, ending with low numbers on the opposite side, followed by blind plates (if ordered).

Techn. data	AS-Interface	Profibus-DP	DeviceNet	Multi-pin
Number of stations	4, 8, 12	6, 8, 10, 12 ... 24		4, 6, 8, 10 ... 20
Working pressure range	3 ... 8 bar (44 ... 116 psi) / 0 ... 8 bar (0 ... 116 psi) with external pilot supply			
Temperature range	- 10 °C ... + 50 °C (+ 14 °F ... + 122 °F)			
Degree of protection	IP 65 according to VDE 0470 / EN 60529 (with suitable connectors)			
Voltage	Bus 18,5 V DC ... 31,6 V DC Power 24 V DC - 10 % + 15 %	24 V DC ± 10 %		24 V DC - 10 % + 15 %
Power consumption each solenoid	1.3 W / Valve solenoid* 0.6 W / Slave	1.3 W / Valve solenoid* 2.9 W Bus system	1.3 W / Valve solenoid* 2.5 W Bus system	1.3 W / Valve solenoid*
Status display	LED Yellow	Valve solenoid energized	Valve solenoid energized	Valve solenoid energized
	LED Green	Power	Power	-
	LED Green	Bus active (1 / slave)	Bus active	-
	LED Green	-	Module active	-
	LED Red	Bus error (1 / slave)	Bus error	-
	LED Red	-	Module error	-
EMC circuit	Power with Polarized circuit protection and built-in surge protection			Polarized circuit protection, built-in surge protection
Electrical connections	Power - ASi connector Bus - ASi connector	Power - 5-pin M12 socket A-code Bus 2 x - 5-pin M12 out-bushing B-code in-socket B-code	Power - 5-pin M12 socket B-code Bus - 5-pin M12 socket A-code	Common GND D-SUB 25-pin, 4 ... 12 stations D-SUB 44-pin, 14 ... 20 stations
Address selection	Low voltage switch plug Ø 1.3 mm Slave selection by DIP-switch	By 2 rotary switches	MAC - ID by 8-pin DIP-switch Bit 1 ... 6	-
Baud rate	Standard address range 0 ... 31	Automatic adjustment 9,6 kBit/s ... 12 Mbit/s	DIP-switch Bit 7 + 8 125, 250, 500 kBit/s	-

Bus termination resistance is available for Profibus-DP and DeviceNet as an accessory (see page 6.083).

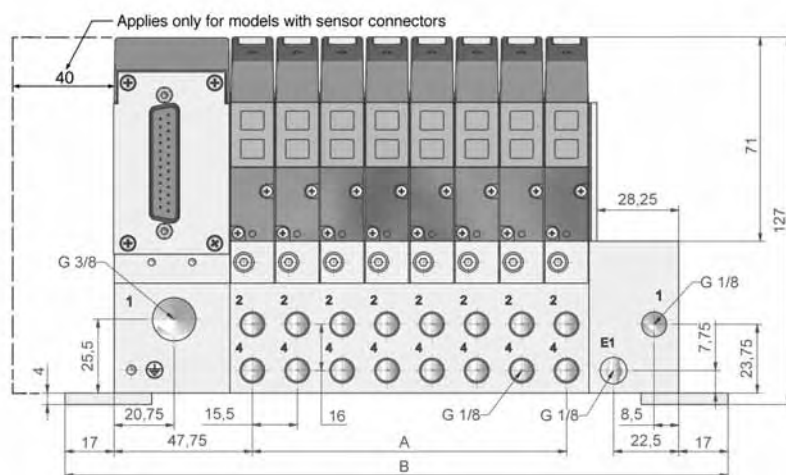
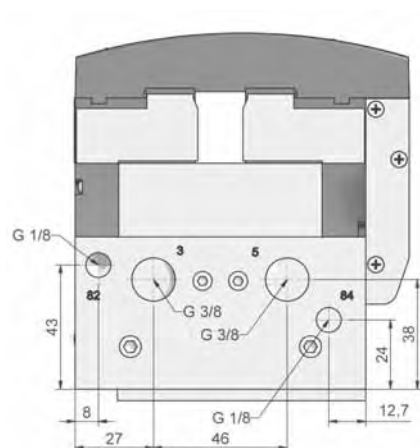
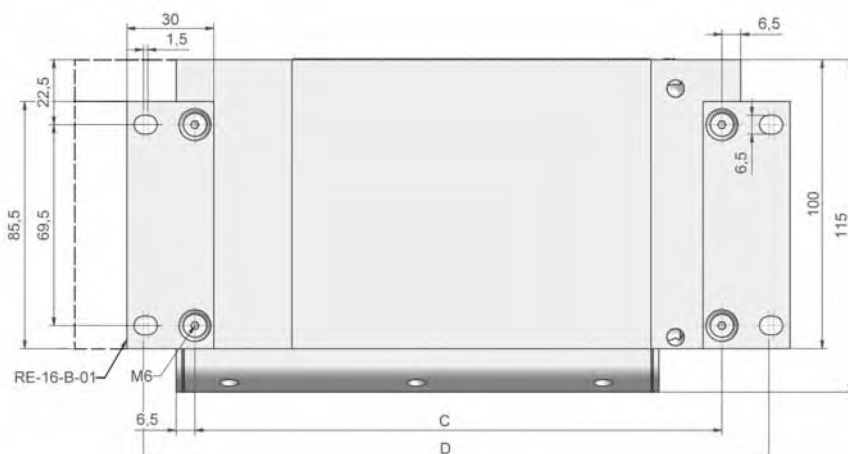
\* The status display consumes 0.3 W of the 1.3 W power consumption.

**Valve terminal RE-46 with  
Multi-pin, AS-Interface or Fieldbus,  
4 – 24 valve stations, 950 NI/min (0.965 Cv)**



Dimensions for series

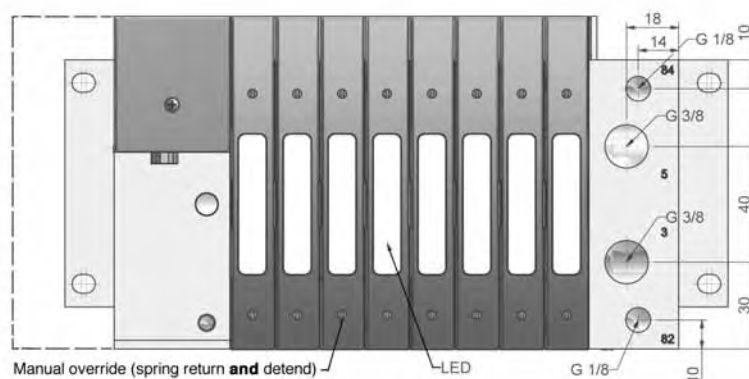
# RE-46



- 1 = pressure supply G 3/8 and G 1/8
- E1 = external pilot supply G 1/8
- 2, 4 = outlets G 1/8
- 3, 5 = exhausts G 3/8
- 82, 84 = pilot exhaust G 1/8

The dimensions of AS-Interface and the different bus types are identical with the multi-pin model.

Six plugs, 4 x G 1/8 and 2 x G 3/8 are included.



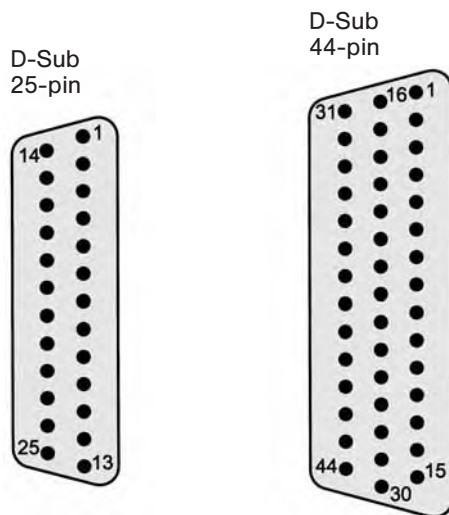
Order number	A	B	C	D
RE-46/04-...	46.5	167	120	154
RE-46/06-...	77.5	198	151	185
RE-46/08-...	108.5	229	182	216
RE-46/10-...	139.5	260	213	247
RE-46/12-...	170.5	291	244	278
RE-46/14-...	201.5	322	275	309
RE-46/16-...	232.5	353	306	340
RE-46/18-...	263.5	384	337	371
RE-46/20-...	294.5	415	368	402
RE-46/22-...	325.5	446	399	433
RE-46/24-...	356.5	477	430	464

**Technical data for series**

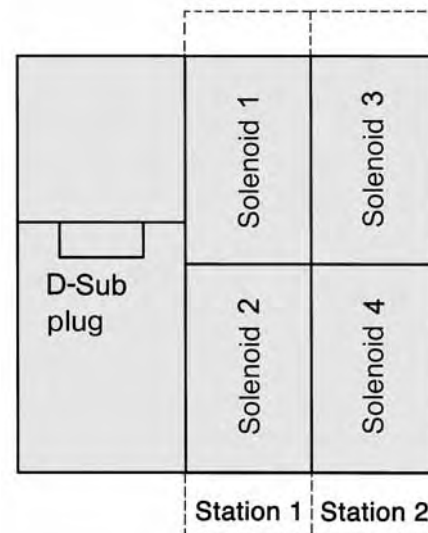
# RE-46

## Pin assignment

View on valve terminal



Solenoid layout



### Connector cable 28-ST-16-M1-25-...\*

For valve terminals with 4 ... 12 stations.

Pin	Solenoid	Wire coding
1	GND	white
2	1	brown
3	3	green
4	5	yellow
5	7	grey
6	9	pink
7	11	blue
8	13	red
9	15	black
10	17	violet
11	19	grey-pink
12	21	red/blue
13	23	white/green
14	2	brown/green
15	4	white/yellow
16	6	yellow-brown
17	8	white/grey
18	10	grey-brown
19	12	white/pink
20	14	pink/brown
21	16	white/blue
22	18	brown/blue
23	20	white/red
24	22	brown/red
25	24	white/black

### Connector cable 28-ST-16-M1-44-...\*

For valve terminals with 14 ... 20 stations.

Pin	Solenoid	Wire coding	Pin	Solenoid	Wire coding
1	GND	white	23	20	white/red
2	3	brown	24	23	brown/red
3	6	green	25	26	white/black
4	9	yellow	26	29	brown/black
5	12	grey	27	32	grey/green
6	15	pink	28	35	yellow/grey
7	18	blue	29	38	pink/green
8	21	red	30	–	yellow/pink
9	24	black	31	1	green/blue
10	27	violet	32	4	yellow/blue
11	30	grey/pink	33	7	green/red
12	33	red/blue	34	10	yellow/red
13	36	white/green	35	13	green/black
14	39	brown/green	36	16	yellow/black
15	–	white/yellow	37	19	grey/blue
16	GND	yellow/brown	38	22	pink/blue
17	2	white/grey	39	25	grey/red
18	5	grey/brown	40	28	pink/red
19	8	white/pink	41	31	grey/black
20	11	pink/brown	42	34	pink/black
21	14	white/blue	43	37	blue/black
22	17	brown/blue	44	40	red/black

Wiring colour acc. to DIN 47100 (coloured or signed by numbers).

\* See page 6.083



**Valves and accessories for series**

# RE-46

## Valves



<b>KF-46-310/2-HN-S12</b>	2 x 3/2 NC, with connector bridge
<b>KF-46-312/2-HN-S12</b>	2 x 3/2 NO, with connector bridge
<b>KF-46-314/2-HN-S12</b>	2 x 3/2 NO/NC, with connector bridge
<b>KF-46-510-HN-S12</b>	5/2-way, with air spring return, with connector bridge
<b>KF-46-511-HN-S12</b>	5/2-way, with spring return, with connector bridge
<b>KF-46-520-HN-S12</b>	5/2-way, double solenoid, with connector bridge
<b>KF-46-530-HN-S12</b>	5/3-way, center position closed, with connector bridge
<b>KF-46-533-HN-S12</b>	5/3-way, center position exhausted, with connector bridge
<b>KF-46-534-HN-S12</b>	5/3-way, center position pressurized, with connector bridge

## Other single elements



Blind plate  
**RE-16-V-EP**



Blind plate  
**RE-46-V-EP**

<b>RE-19-DT</b>	Dividing plate for 2 different pressures
<b>RE-26-DS</b>	Seal kit for KF-26 and KF-46
<b>RE-46-B-01</b>	Bracket for flange mounting
<b>RE-46-B-02</b>	Bracket for flange mounting (Terminals with sensor connectors)
<b>RE-46-DS</b>	Seal kit for KF-46
<b>RE-46-RSV</b>	Check valve for dynamic exhaust pressure
<b>RE-16-V-EP</b>	Blind plate set
<b>RE-46-V-EP</b>	Blind plate set
<b>21-KF-46-01</b>	Mounting Kit (Seal, mounting clamp and screw for valve fixing)
<b>28-ST-16-M1-25-105</b>	Connector Multi-pin D-Sub, 25-pin with 5 m cable
<b>28-ST-16-M1-25-110</b>	Connector Multi-pin D-Sub, 25-pin with 10 m cable
<b>28-ST-16-M1-44-105</b>	Connector Multi-pin D-Sub, 44-pin with 5 m cable
<b>28-ST-16-M1-44-110</b>	Connector Multi-pin D-Sub, 44-pin with 10 m cable
<b>28-ST-RE-16-01-B1</b>	Connector kit RE-46, Profibus-DP, in and out
<b>28-ST-RE-16-02-B1</b>	Connector kit RE-46, Profibus-DP termination resistance
<b>54-RE-46-G</b>	Operating manual RE-46, AS-Interface, Profibus-DP, DeviceNet, Multi-pin

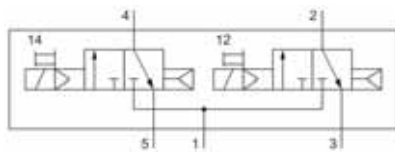


**Valve for**  
**Valve terminal RE-46**  
**950 NI/min (0.965 Cv)**

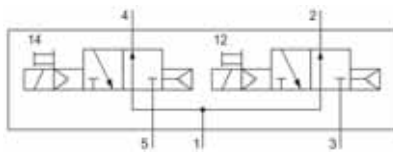


**Technical data for valves**

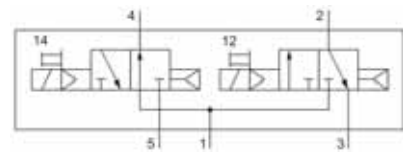
# KF-46



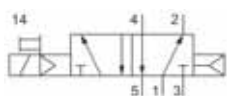
KF-46-310/2-HN-S12



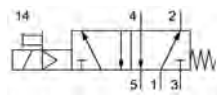
KF-46-312/2-HN-S12



KF-46-314/2-HN-S12



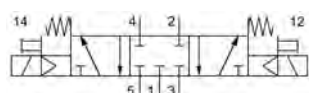
KF-46-510-HN-S12



KF-46-511-HN-S12



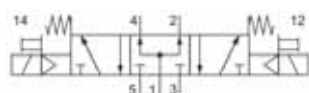
KF-46-520-HN-S12



KF-46-530-HN-S12



KF-46-533-HN-S12



KF-46-534-HN-S12



## Design and function

Spool valve actuated by an electrical signal.

Order number*	KF-46-310/2-...	KF-46-312/2-...	KF-46-314/2-...	KF-46-510-...	KF-46-511-...	KF-46-520-...	KF-46-530-...	KF-46-533-...	KF-46-534-...
Function	2 x 3/2-way NC	2 x 3/2-way NO	2 x 3/2-way 1 x NO 1 x NC	5/2-way air spring return	5/2-way mechanical spring return	5/2-way double solenoid	5/3-way center pos. closed	5/3-way center pos. exhausted	5/3-way center pos. pressurized
Connection	Flange								
Nominal size	4.5 mm			6 mm					
Nominal flow	430 NI/min (0.437 Cv) NC 630 NI/min (0.640 Cv) NO			950 NI/min (0.965 Cv)	810 NI/min (0.823 Cv)	950 NI/min (0.965 Cv)	680 NI/min (0.691 Cv)		
Pressure range	Working pressure 2.5 ... 8 bar (36 ... 116 psi)						Working pressure 3 ... 8 bar (44 ... 116 psi)		
Internal pilot supply									
External pilot supply	Valves are not suitable				Pilot pressure 3 ... 8 bar / Working pressure 0 ... 10 bar <sup>1)</sup>				
Response time at 6 bar	on 15 ms off 28 ms			on 15 ms off 31 ms	on 14 ms off 33 ms	20 ms	on 20 ms off 30 ms		
Temperature range	– 10 °C ... + 50 °C (+ 14 °F ... + 122 °F)								
Materials	Body: Al (anodized), plastic, Seals: NBR; Inner parts: Al, stainless steel, brass								
Operating voltage	24 V DC – 10 % ... + 15 %								
Power consumption	1 W per solenoid, 0.3 W per LED								
Degree of protection	IP 65 according to EN 60529, when assembled on RE-46								
Weight	0.19 kg (0.42 lb.)			0.16 kg (0.35 lb.)		0.19 kg (0.42 lb.)			

\* Please complete according to order code (see circuit symbols)

<sup>1)</sup> For KF-46-511-... the pilot pressure must be higher than the working pressure.